DEMIDOVO FORM

Product info

Engineered for strength and durability, Demidovo Form provides a smooth surface finish and is easy to handle and assemble. Available in a range of thicknesses and sizes, Demidovo Form is a cost-effective option for all types of formwork systems.

Base panel

Highest-quality selected 100% birch plywood cross-bonded using weather resistant glue. Special lay-up available upon request.

Surface and edges

Faces: Dark brown phenolic film 120 g/m² or 220 g/m². Edge sealing: Water resistant acrylic paint.

Panel size

500/1200/1500/1525 x 2700/3000/3050 mm Cut sizes available upon request Size tolerance (length/width) ± 1 mm per meter Squareness tolerance ± 1 mm per meter length of diagonal

Constructions and thicknesses

| Nominal | Number of plies | Thickness (mm) | | |
|----------------|-----------------|----------------|------|--|
| thickness (mm) | | Min | Max | |
| 4 | 3 | 3.7 | 4.3 | |
| 6.5 | 5 | 6.1 | 6.9 | |
| 9 | 7 | 8.4 | 9.5 | |
| 12 | 9 | 11.5 | 12.5 | |
| 15 | 11 | 14.3 | 15.5 | |
| 18 | 13 | 17.1 | 18.7 | |
| 21 | 15 | 20.0 | 21.7 | |
| 24 | 17 | 23.0 | 24.3 | |
| 27 | 19 | 25.8 | 27.2 | |
| 30 | 21 | 28.1 | 29.9 | |

Moisture content 8-12 %.





Website: www.demidovo.com Email: sales@demidovo.com Phone: +7 985 7766996

Telegram, WhatsApp: +1 917 9858525

Reuses

Typical number of reuses of Demidovo Form is likely to be in the range of 30 – 80 times. However, this will vary according to many different factors including good site practice, required concrete finish, amount of care taken when compacting the concrete, handling and storage of the forms, type and quality of release agent.

Mechanical properties

| Nominal No. thickness [mm] | | Bending strength | | | Shear strength | | | | |
|----------------------------------|--------------------------------|------------------|-------|-----------------|----------------|------------|-------|-------------------|-------|
| | Fibre dir. of the outer veneer | | | Boiling/storage | | Cold water | | | |
| | thickness | parallel | | perpendicular | | cycle | | Cold Water | |
| | [mm] | Х | V | Х | V | Х | V | Х | V |
| | | N/mm² | % | N/mm² | % | N/mm² | % | N/mm ² | % |
| 1 | 6.5 | 86.04 | 12.09 | 64.22 | 6.69 | 1.10 | 20.31 | 1.09 | 11.82 |
| 2 | 18 | 62.97 | 7.47 | 61.49 | 11.50 | 1.92 | 14.58 | 2.16 | 10.37 |
| 3 | 30 | 67.54 | 5.88 | 69.80 | 6.60 | 1.44 | 14.88 | 1.62 | 11.27 |
| 1-3 | | 72.18 | | 65.17 | | 1.49 | | 1.62 | |
| Limit DIN68705-3 | | ≥40.0 | | ≥15.0 | | ≥1.00 | | ≥1.00 | |

Mean values (X) and coefficient of variation (V) of bending strength and shear strength

Wearability test

| No. | | Number of rounds | | | | | |
|------------------|----|------------------|----------|----------|------------|--|--|
| 140. | | Sample 1 | Sample 2 | Sample 3 | Mean value | | |
| 3022/1 smooth | IP | 325 | 275 | 325 | | | |
| | FP | 600 | 575 | 600 | | | |
| | WR | 463 | 425 | 463 | 450 | | |
| 3022/2 smooth | IP | 400 | 300 | 325 | | | |
| | FP | 700 | 650 | 600 | | | |
| | WR | 550 | 475 | 463 | 500 | | |
| 3022/3 smooth | IP | 400 | 250 | 300 | | | |
| | FP | 700 | 650 | 600 | | | |
| | WR | 550 | 450 | 450 | 500 | | |

IP=initial point of abrasion, FP = final point of abrasion, WR = behavior under abrasion (IP+FP)/2



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